



Material - ISO G17CrMo9-10

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ISO G17CrMo9-10 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.200		
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.900	Normalizing or Quenching or Solution Annealing	
Phosphorus	P %	0.020 max.		or Solution Annealing
Sulphur	S %	0.020 max.		
Chromium	Cr %	2.000 - 2.500		
Molybdenum	Mo %	0.900 - 1.200		
Nickel	Ni %	0.400 max.		
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.050 max.	Tensile Strength in Mpa	590 - 740
Iron	Fe %	Balance	Yield Strength in Mpa	400 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	40 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN 10213 G17CrMo9-10	BS	British	Plate, Tubes and Forging	
1.7379	ISO	International	Casting	
15 CD9.10-M	AFNOR NF	France	Pump, Valve and Fitting	
SCPH 32	JIS	Japan	Casting	
A 217 Grade WC9	ASTM	USA	Casting	
A 217 J21890	ASTM	USA	Casting	
SCPH 32-CF	JIS	Japan	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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